

# V674 series

4 or 5-needle, cylinder bed, double chainstitch machines for super tucking

## "Super tuckers" are added to the W600 series

Can insert, attach and/or hem elastic neatly and uniformly with ease operation.

For inserting elastic on waists of tubular goods

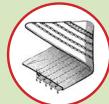
**W674-40CC** / **W674-45CC** (with under fabric trimmer)

(Seam type: A)

For hemming waists and simultaneously inserting three or four elastic rings into

medium weight tubular goods.







(Seam type: C)

For hemming waists and simultaneously inserting

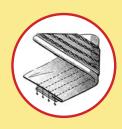
flat elastic rings into waistbands of light to medium weight

tubular goods.



For attaching elastic on W674-42C waists of tubular goods (Seam type: E)

For attaching flat elastic rings to waists.



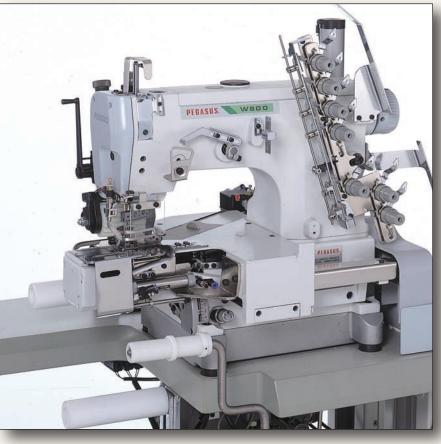


For hemming elastic on W674-42C waists of tubular goods (Seam type:F)

For hemming flat elastic rings pre-attached to waists by overedgers.







The photo above shows the W674-40CC series.

# W674 Series



#### **Features**

- Inserts, hems and attached elastic easily and neatly into/on waists of medium weight fabrics such as jogging trunks and sweat pants.
- With a full range of subclasses, you can select as required according to your needs.

### **Display cases**

308 W674 -

Subclass

Gauge parts

40:406+401+401

406+401+401+401

3 Type of needle plate finger

42:401+401+401+401

45: 406+401+401 (With underbed fabric trimmer) 

A : Suitable for the fine stitch length (1.7 mm or less)

C : Suitable for the coarse stitch length (2.5 mm or more)

B : For standard stitch length (1.8 - 2.3 mm)

O No. of needles

6 Needle space Ex) 4.8+13+13=30.8

Needle space pitch (mm)

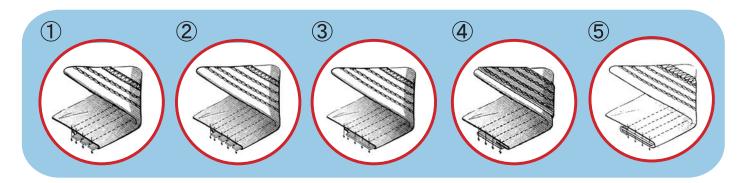
01 : 4.8-13-13 06:4.8-10-10-10 07:6.4-6.4-6.4 02:5.6-13-13

08:10-10-10 03:4.8-10-10 09:6.4-6.4-6.4 04 : 5.6-10-10 05:8.5-8.5-8.5 10:4.8-13-13-13

11:5.6-13-13-13

#### W674 series subclasses

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1) 2) 3)	For inserting elastic or waists of tubular goods	W674-40CCx4308A01	4	7	4.8×13×13	4.5	8	4,000	
		W674-40CCx4316A02			5.6×13×13				
		W674-40CCx4248A03			4.8×10×10				
		W674-40CCx4256A04			5.6×10×10				
		W674-40CCx5348A06	5	9	4.8×10×10×10				
		W674-40CCx5438A10			4.8×13×13×13				
		W674-40CCx5446A11			5.6×13×13×13				Accessories : HG,RP
		W674-45CCx4308A01	4	7	4.8×13×13				Option : UT
		W674-45CCx4316A02			5.6×13×13				
		W674-45CCx4248A03			4.8×10×10				
		W674-45CCx4256A04			5.6×10×10				
		W674-45CCx5348A06	5	9	4.8×10×10×10				
		W674-45CCx5438A10			4.8×13×13×13				
		W674-45CCx5446A11			5.6×13×13×13				
4	For attaching elastic or waists of tubular goods	W674-42Bx4255E05	4	8	8.5×8.5×8.5	4.5	8	4,000	Accessories : RP
		W674-42Cx4300E08			10×10×10				Option : UT
5	For hemming elastic or waists of tubular goods	W674-42Bx4255F05	4	8	8.5×8.5×8.5	4.5	8	4,000	
		W674-42Bx4192F09			6.4×6.4×6.4				Accessories : RP Option : UT
		W674-42Cx4300F08			10×10×10				,



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